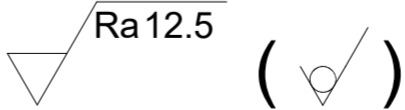


ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	Igl
	Norm. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
ISO 2768 General Tolerances S 12708 Steel Casting	2-30	0,2	0,1
	L mm	m ±	K ±
	Norm. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
2-30	1,0	0,5	
L mm	A ±	E ±	
Norm. Size	Class		

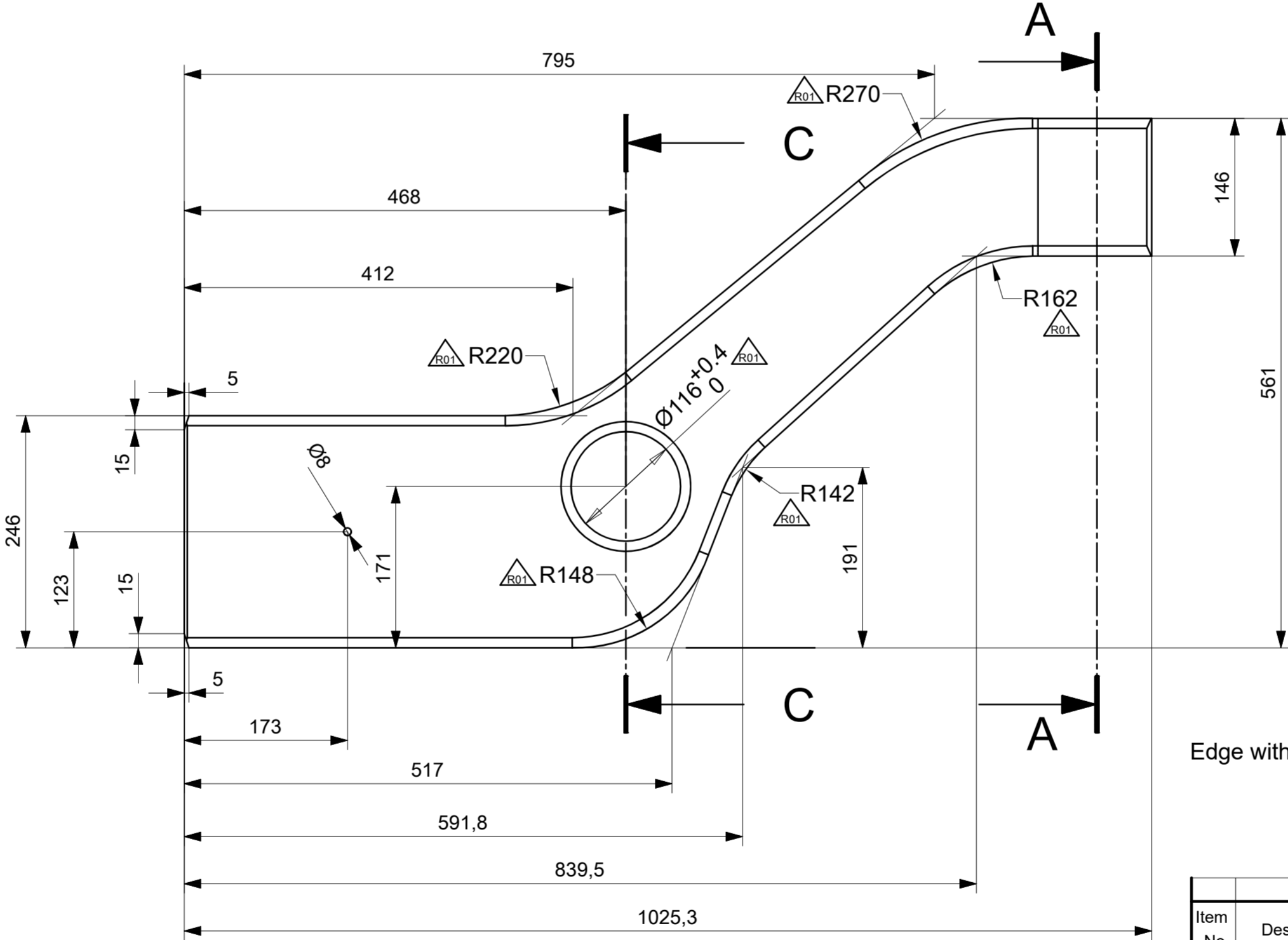
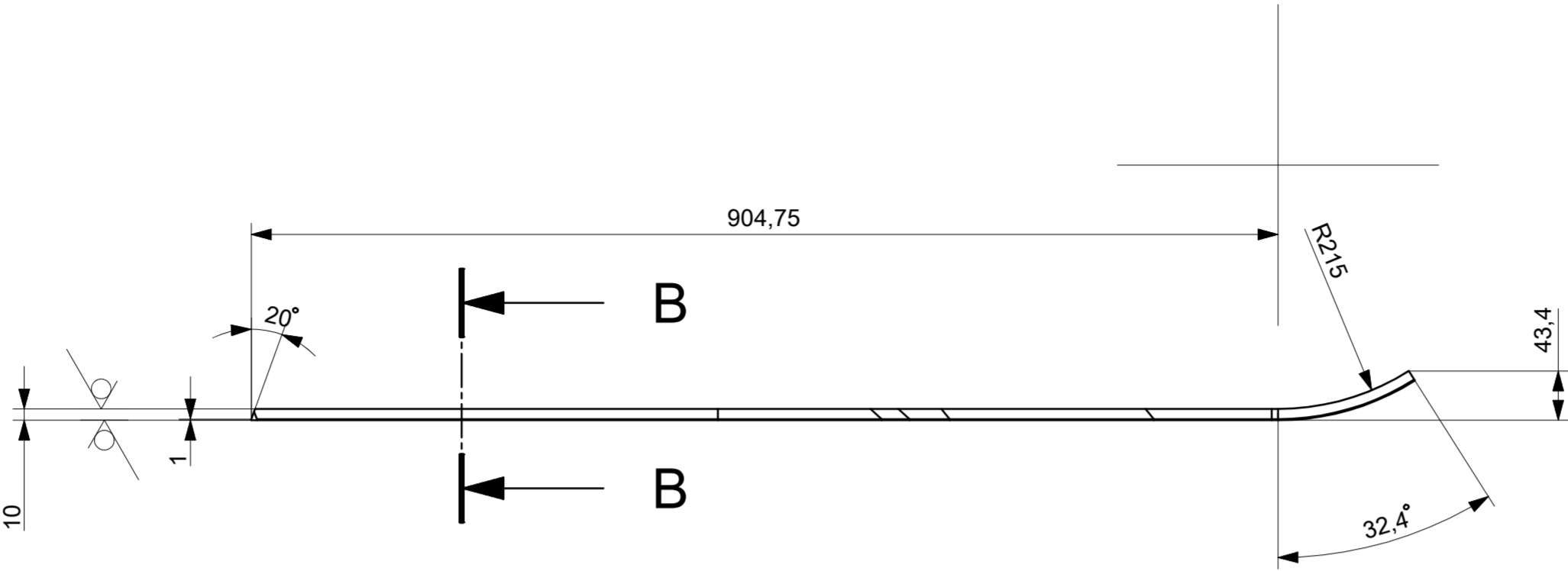
Thermal cutting - Classification of thermal cuts -
Geometrical product specification and quality tolerances
According to EN ISO 9013 - 231

True length theoretically according to DIN 6935

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Radius ölçüleri güncellenmiştir ve Ø116 delik eklenmiştir.	09.07.2024	T.ŞABA
Paint/Color		Modf. No	Modification Description	Date	Sign





A diagram showing a vertical plate with a horizontal force labeled '1' applied at its center. A line segment extends from the point of application of the force at an angle of 50° to the horizontal.



Edge without dimension according to DIN ISO 13715



					S355J2 EN 10025	32.0
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
			CL3 <input type="checkbox"/>	Cast Steel	TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	P.FARINA		Scale	<div> Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.BORLO		1 : 5		
	Prepared	E.PINTUS				
			Internal plate RH			EM20.24.03.51006
Date:	Parts List No:			Sheet: 1/1	Size:A2	Rev:01

TURASAS
Turkish Railway Vehicles Industry Inc.

EM20.24.03.51006

Sheet: 1/1	Size:A2	Rev:01
------------	---------	--------